

**NEW**

## PAROPY CL TRIMFREE DARK™ (v.3)

# APPLICATION INSTRUCTIONS

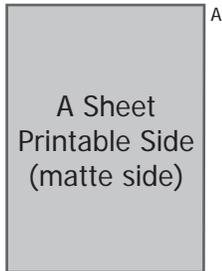


Figure 1-1

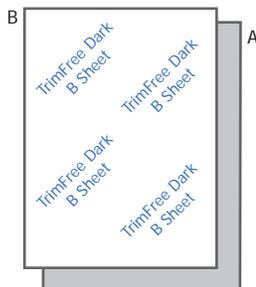


Figure 7-1

A sheet (grey) on bottom with matte side face up.  
B sheet on top with backmark face up

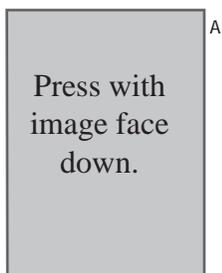


Figure 11-1

Press A sheet to shirt with glossy side face up

## STEP BY STEP

### Printing Your Image onto the A Sheet

- Step 1:** Using your software (eg. Photoshop, Illustrator) create the white toner mask (refer to page 40-41 of OKI 711 [user manual](#))
- Step 2:** Load A sheet into Printer. Printable side is the matte side
- Step 3:** Set Print mode to "Films". To do this, go into your printer driver setting and set the media type to "Films".
- Step 4:** Feed A sheet into the bypass tray of your color laser printer so that the Matte side is face up (Figure 1-1).
- Step 5:** Print the image mirrored  
(The print driver has mirror image option checked by default)

### B Sheet Transfer

- Step 6:** For consistent temperature, do not use teflon cover on lower platen.
- Step 7:** Place imaged A sheet on heat press with image face up (matte side up)
- Step 8:** Place B sheet on top with coating face down (blue backmark face up) (Figure 7-1)
- Step 9:** Press at 300F (150C) for 60 seconds using light to medium pressure
- Step 10:** Peel A and B sheet apart immediately after pressing.  
**Note** Coating from B sheet will stick to areas with toner on A sheet.  
If toner from A sheet sticks to B sheet, increase the temperature by 5F

### T-shirt Transfer

- Step 11:** Place shirt on heat press and prepress for 5-10 seconds to remove moisture
- Step 12:** Leave shirt on heat press, and place imaged A sheet on top of shirt with image face down (glossy side face up). Press the shirt at 300F (150C) for 30 seconds
- Step 13:** Peel the A sheet off shirt when completely cold. Repress shirt with silicon sheet for another 30 seconds for increased wash resistance

**Important:** TrimFree Dark requires a professional heat press. Joto recommends TrimFree to be used with a high quality Swing Away or Clamshell press. We do not recommend using low quality cheaply made presses as they cannot achieve enough pressure to transfer the image to the shirt.

**PAROPY CL TRIMFREE DARK™ (v.4)**

**TIPS AND HINTS**

**NOTES**

**Recommended Fabrics**

White, Black, or Colored:  
100% cotton  
100% polyester  
Poly/cotton blends

**Accessories Required**

Computer, OKI Color Laser Printer with white toner,  
Professional Heat Press. Teflon Pillow. Paropy CL TrimFree  
Dark (A and B sheet)

**Printable side**

The printable side of the transparent A sheet is the matte  
side

**Paper Setting**

Ensure you are using the paper mode "films". If other  
paper modes are used, the paper may jam or the white  
may not fuse properly onto the paper.

**Pressure Settings**

To ensure that the coating has properly fused with the  
fabric, we recommend to use medium to light pressure.

**Separating A-B Sheet**

When separating A-B sheet (step 10), peel immediately. No  
toner should stick on B sheet. If toner sticks onto B sheet,  
try different peel times. Normally faster peel time or more  
pressure will fix the problem. Recommended to use a silicon  
pillow for even pressure.

**Care Instructions**

Wait 24 hours before washing. Machine wash using mild  
detergent. Do not use bleach or other aggressive cleaning  
agents. Cannot be dry cleaned. Wash Temperature cannot  
exceed 105F. **Hang dry only (dryer machine not  
recommended)**

**Storage**

CL TrimFree Dark has an indefinite shelf life when stored  
at room temperature. Keep away from direct heat, sunlight  
and humidity.

**APPLICATION SUMMARY**

	<b>Printing A sheet</b>	<b>B sheet transfer</b>	<b>T-shirt Transfer</b>
Printer:	OKI White Toner Printers	-	-
Print Mode:	Films	-	-
Image:	Mirror	-	-
Press Time:	-	<b>60 sec.</b>	<b>30 sec.</b>
Temperature:	-	<b>300F (150C)</b>	<b>300F (150C)</b>
Pressure:	-	Light to Medium	Maximum
Peel:	-	Hot	Completely Cold
Repress	-	-	Repress for 30 secs with silicon sheet for increased wash resistance
Wash Temp.:	-	-	105F (40C)

All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

**Important:** TrimFree Dark requires a professional heat press. Joto will only support this product when used with a Manual/Auto-  
matic Swing-Away type heat press. Inexpensive clamshell design heat presses are not recommended. Joto recommends Insta Heat  
presses for use with TrimFree Dark