

# 17oz Coke Bottles

## SUBLIMATION

### Printing

When using SubliJet refer to the PowerDriver Manual or if using ArTainium or another brand of ink use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

### Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a “ghost” image).

### Heat Press Setup

You will need to use the water bottle element to press an image onto the coke bottle. If your press does not have a water bottle element, you can use a silicon heat shield and add 30 seconds to the press time.

Before pressing, test the pressure using a blank coke bottle. The pressure should be light. Adjust pressure accordingly Ensure that your mug press has reached the idle or press temperature before using.

**Do not use excessive pressure.** Doing so will damage your mug press and damage your item.

### Pressing

#### OVERVIEW

**Press Temperature: 360F for 60-75 secs (1:00-1:15)**

**Light Pressure, hot peel**

**Printable area when using a mug press: Approx. 6"W x 3.25"H**

- 1.) Tape imaged sublimation paper onto your coke bottle. Image facing the bottle.
- 2.) Set the mug press at **360F** for **75-60** seconds. If your press has an idle and press temperature setting, adjust the time accordingly
- 3.) Ensure mug press has reached temperature, Place the coke bottle into your mug press.
- 4.) Close Mug Press.
- 6.) Once pressing is done, open mug press, and take coke bottle out of press.  
Use gloves or heat resistant cloth to handle the hot coke bottle.
- 7.) Peel sublimation paper off.
- 8.) Leave on table to cool. **Do not dunk in water.**

**Caution: Coke bottle is extremely hot when in the heat press, do not handle with bare hands**

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time.

**For Technical Support and to Re-Order**

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