

## ULTRA BLOCKOUT

### APPLICATION INSTRUCTIONS

#### STEP BY STEP

**Step 1**

Feed material into cutter so that the matte side is face up.



**Step 2**

Design and cut your graphic in reverse (mirror image).



**Step 3**

Weed away excess material using tweezers or weeding tool.



**Step 4**

Preheat your fabric and position weeded image on shirt with Glossy side face up.



**Step 5**

Heat apply the material onto the shirt. Press at 310-330F for 15 seconds. Use medium pressure. Do not use teflon sheets when pressing



**Step 6**

Peel Mylar backing warm.



#### APPLICATION

	<b>Color</b>
Press Time:	15 sec.
Temperature:	310-330F (155-165C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	120gf
Peel:	Warm
Wash Temp.:	Up to 140F (60C)

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

#### NOTES

##### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

##### Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

##### Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

##### Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140F

##### Storage

MultiCut-Ultra has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

