

ULTRA GLOSS

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into cutter so that the matte side is face up.



Step 2

Design and cut your graphic in reverse (mirror image).



Step 3

Weed away excess material using tweezers or weeding tool.



Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5

Heat apply the material onto the shirt. Press at 310-330F for 15 seconds. Use medium pressure. Do not use teflon sheets when pressing



Step 6

Peel Mylar backing warm.



APPLICATION

Gloss

Press Time:	15 sec.
Temperature:	310-330F (155-165C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	120gf
Peel:	Warm
Wash Temp.:	Up to 140F (60C)

Do not use teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
100% polyester*
Poly/cotton blends
Polyester knits*
Polyester mesh*
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140F

Storage

MultiCut-Ultra has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

Multi Color Layering

When producing multi-colored designs, follow above instructions for each color (up to three colors). Repress shirt for 5 seconds with silicon sheet once layering is complete. Metallics 4UL20-4UL30, Neons 4UL40-4UL43, and Light Blue 4UL03 cannot be layered.



*Some polyester garments may experience dye migration, prior testing should be conducted