

## NYLON REFLECTIVE

### APPLICATION INSTRUCTIONS

#### STEP BY STEP

**Step 1**  
Feed material into cutter so that the matte side is face up.



**Step 2**  
Design and cut your graphic in reverse (mirror image).



**Step 3**  
Weed away excess material using tweezers or weeding tool.



**Step 4**  
Preheat your fabric and position weeded image on shirt with Glossy side face up.



**Step 5**  
Heat apply the material onto the shirt. See 2 step instruction. Do not use teflon sheets when pressing



**Step 6**  
Peel Mylar backing warm.



**Step 7:** Repeat steps 1-6 after cool down

#### APPLICATION

##### Nylon

	Step 1	Step 2
	First Press	Repress After Cool Down
Press Time:	3-4 sec.	10-15 sec.
Temperature:	295-300F (145-150C)	295-300F (145-150C)
Pressure:	Light to Medium	Light to Medium
Suggested Blade:	45 degree	N/A
Suggested Force:	120gf	N/A
Peel:	Warm	Warm
Wash Temp.:	N/A	Up to 105F (40C)

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

#### NOTES

##### Recommended Fabrics

Nylon Flags  
Nylon Jackets

##### Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

##### Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 0.5" for lettering & logos.

##### Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 105F

##### Storage

MultiCut Nylon Reflective has a 1 year shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles.

##### 2-Step Heat Application

In order for Nylon to stick to the shirt fabric perfectly, it is necessary to repress the shirt a second time according to the instructions above.

