

## LUSTRE

(Sparkle, Glitter, Super Glitter)

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Step 1

Feed material into cutter so that the matte side is face up.



#### Step 2

Design and cut your graphic in reverse (mirror image).



#### Step 3

Weed away excess material using tweezers or weeding tool.



#### Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



#### Step 5

Heat apply the material onto the shirt. Press at 300-330F for 15 seconds. Use medium pressure. Do not use teflon sheets when pressing



#### Step 6

Peel Mylar backing warm/cool



### APPLICATION

	Sparkle	Glitter	Super Glitter
Press Time:	15 sec.	15 sec.	15 sec.
Temperature:	300-320F (150-160C)	310-330F (155-165C)	300-320F (150-160C)
Pressure:	Medium	Medium	Medium
Suggested Blade:	45 degree	45 degrees	45 degrees
Suggested Force:	240gf	100gf	180gf
Peel:	Cool	Warm	Warm
Wash Temp.:	Up to 105F (40C )	Up to 140F (60C )	Up to 105F (40C )

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

#### Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

#### Cutting Sparkle

Due to the thickness of this material, it may be necessary to manually adjust the pen force slider below the power button on your GX24. Please ensure to return the slider back to it's original position after cutting sparkle.

#### Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material.

#### Storage

MultiCut Lustre has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles



## LUSTRE

(Shimmer, Super Metallic, Glow)

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Step 1

Feed material into cutter so that the matte side is face up.



#### Step 2

Design and cut your graphic in reverse (mirror image).



#### Step 3

Weed away excess material using tweezers or weeding tool.



#### Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



#### Step 5

Heat apply the material onto the shirt. Press at 300-330F for 15 seconds. Use medium pressure. Do not use teflon sheets when pressing



#### Step 6

Peel Mylar backing warm/cool



### APPLICATION

	Shimmer	Super Metallic	Glow
Press Time:	15 sec.	15 sec.	15 sec.
Temperature:	310-330F (155-165C)	300-320F (150-160C)	300-320F (150-160C)
Pressure:	Medium	Medium	Medium
Suggested Blade:	45 degree	45 degrees	45 degrees
Suggested Force:	160gf	160gf	160gf
Peel:	Warm	Cool	Warm
Wash Temp.:	Up to 140F (60C )	Hand Wash Only*	Up to 105F (40C )

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

#### Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

#### Care Instructions

Machine wash using mild detergent.  
Do not use bleach. Dry at a normal dryer setting on household machines.  
Do not iron directly onto this material.

#### Storage

MultiCut Lustre has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles



\*Due to necessary changes of the raw-material of Super Metallic products, we recommend hand-wash only