

**ONE-4-ALL™**

**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

- Step 1**  
Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).
- Step 2**  
Design your image and place your cut lines. Print and Cut your design right reading
- Step 3**  
Weed away excess material using tweezers or weeding tool.
- Optional:  
For designs with small pieces, Use MultiTack Light. Please see instructions for MultiTack
- Step 4**  
Remove backing material and place on shirt with image face up. Cover with silicon sheet or use a tacking sheet
- Step 5**  
Press at 260-300F for 5-10 seconds using medium pressure. Do not use teflon sheets when pressing. Then peel silicon/tack sheet lukewarm.
- Step 6**  
Let fabric cool completely and repress for 10-15. Use silicon sheet to protect imaged area.

**APPLICATION**

|                  | <b>Poly/Cotton</b>   | <b>Nylon</b>            |
|------------------|----------------------|-------------------------|
| Printing Inks    | Solvent, Eco Solvent | Solvent, Eco Solvent    |
| Image            | Right Reading        | Right Reading           |
| Press Time:      | 5 secs               | 5 secs, repress 10 secs |
| Temperature:     | 260F (125C)          | 300F (150F)             |
| Pressure:        | Medium               | Low                     |
| Suggested Blade: | 45 degree            | 45 degree               |
| Suggested Force: | 120gf                | 120gf                   |
| Peel:            | Hot Peel             | Hot Peel                |
| Wash Temp.:      | Up to 140F (60C )    | Up to 140F (60C)        |

Do not use teflon sheets when pressing. All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

**NOTES**

**Recommended Fabrics**

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Nylon, Lycra, Spandex

**Accessories Required**

- Computer, Cutter, Heat Press, Heat Transfer Vinyl

**Features**

**All Purpose Use** - This vinyl is designed to be used on a wide range of materials including cotton, polyester, cotton/polyester blends and Nylon.

**Dye Blocking** - One-4-All has dye blocking ability to prevent any dye migration when printing onto 100% polyester.

**Low Heat** - due to the low heat application, this vinyl can be used on heat sensitive fabrics.

**Cutting Notes**

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

**Care Instructions**

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140F

**Storage**

One-4-All has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

**Using Tack**

For non continuous graphics, use MultiTack Light - PF-1200-1530