

## NYLON

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Step 1

Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

#### Step 2

Design your image and place your cut lines. Print and Cut your design right reading

#### Step 3

Weed away excess materials.

Optional:

For designs with small pieces, Use MultiTack Light or Medium. Please see instructions for MultiTack

#### Step 4

Remove backing material and place on shirt with image face up. Cover with silicon sheet or use a tacking sheet

#### Step 5

Press at 295-305F for 3-4 seconds using medium pressure. Then peel silicon/tack sheet lukewarm. Do not use teflon sheets when pressing

#### Step 6

Let fabric cool completely and repress for 10-15. Use silicon sheet to protect imaged area.

### APPLICATION

	1st Press	2nd Press After Cool Down
Printing Inks	Solvent, Eco Solvent Inks	N/A
Image	Right Reading	N/A
Press Time:	3-4 sec.	10-15 sec
Temperature:	295-305F (145-150C)	295-305F (145-150C)
Pressure:	Medium	Medium
Suggested Blade:	45 degree	N/A
Suggested Force:	40-75g	N/A
Peel:	Lukewarm	Lukewarm
Wash Temp.:	N/A	Up to 105F (40C)

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

Nylon  
Nylon Blends  
Waterproof Coated Polyester\*  
Waterproof Coated Fabric

#### Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent inks, Cutter, Heat Press

#### Printable side

The printable side (white matte coated side) is on the outside of the roll.

#### Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

#### 2-Step Press

Due to sensitivity of Nylon fabric, material has to be pressed twice. Follow instructions for "1st Press" above, then let fabric cool completely and repress according to "2nd Press" instruction above.

#### Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105F

#### Storage

MultiPrint Nylon has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

\*Test for dye migration before commercial productions