

ULTIMATE DARK GLOSS

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into inkjet printer so that the printer is printing on the printable side.

Step 2

Design your image and place your cut lines. Print and Cut your design right reading

Step 3

Weed away excess material using tweezers or weeding tool.

Optional:

For designs with small pieces, use MultiTack Medium.

Step 4

Prepress fabric. Remove backing material and place on shirt with image face up. Place MultiGlaze Gloss or gloss sheet on top of image.

Step 5

Heat apply the material onto the shirt. Press at 330F at 15 seconds. Use medium pressure. Do not use teflon sheets when pressing

Step 6

Peel MultiGlaze Gloss/ Gloss sheet warm

APPLICATION

Printing Inks	Solvent, Eco Solvent
Image	Right Reading
Press Time:	15 sec.
Temperature:	330F (165C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75g
Peel:	Cool
Wash Temp.:	Up to 175F (80C)

Do not use teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
100% polyester*
Poly/cotton blends
Polyester knits*
Polyester mesh*
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent, Cutter, Heat Press

Printable side

The printable side is on the coated gloss (outside) side of the roll.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

*Some polyester garments may experience dye migration, prior testing should be conducted

After Heat Press Application

Please allow 2-4 hours before stretching after pressing

Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 175F

Storage

MultiPrint Ultimate Dark Gloss has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

