

## SUPERSOFT DARK MATTE

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Step 1

Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

#### Step 2

Design your image and place your cut lines. Print and Cut your design right reading

#### Step 3

Weed away excess material using tweezers or weeding tool.

#### Optional:

For designs with small pieces, use MultiTack Medium.

#### Step 4

Prepress fabric. Remove backing material and place on shirt with image face up. Place silicon sheet on top of image.

#### Step 5

Heat apply the material onto the shirt. Press at 320F for 15 seconds. Use medium pressure. Do not use teflon sheets when pressing

#### Step 6

Peel silicon sheet warm

### APPLICATION

Printing Inks	Solvent, Eco Solvent
Image	Right Reading
Press Time:	15 sec.
Temperature:	320F (160C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75g
Peel:	Warm
Wash Temp.:	Up to 104F (40C)

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

100% cotton  
100% polyester\*  
Poly/cotton blends  
Polyester knits\*  
Polyester mesh\*  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent, Cutter, Heat Press

#### Printable side

The printable side (white matte coated side) is on the outside of the roll.

#### Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

#### Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 104F

#### Storage

MultiPrint SuperSoft Dark Matte has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

\*Some polyester garments may experience dye migration, prior testing should be conducted