

SUBFLOCK

APPLICATION INSTRUCTIONS

STEP BY STEP

SUBLIMATION

Step 1

Print on Sublimation paper mirror imaged

Step 2

Place SubFlock on heat press with imaging side face up. Place imaged Sub Paper on top of SubFlock with the image face down.

Step 3

Press at 375F (190C) for 40-50 sec. with light to medium pressure. Peel immediately after heat press.

HEAT APPLICATION

Step 6

Once image is sublimated onto SubFlock, cut and weed background on SubFlock.

Step 7

Remove backing material and place on shirt with image face up. Place silicon sheet on top of image.

Step 8

Heat apply the material onto the shirt. Press at 310-330F for 15 seconds. Use medium pressure. Do not use teflon sheets when pressing.

Step 9

Peel silicon sheet warm.

APPLICATION

	Sublimation Transfer	Heat Apply to Garment
Printing Inks	Sublimation Ink	N/A
Image	Mirror	Right Reading
Press Time:	40-50 sec.	15 sec.
Temperature:	375F (190C)	300-330F (150-165C)
Pressure:	Light to Medium	Medium
Suggested Blade:	N/A	45 degree
Suggested Force:	N/A	40-75g
Peel:	Hot	Warm
Wash Temp.:	N/A	Up to 100F (40C)

Do not use teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
100% polyester*
Poly/cotton blends
Polyester knits*
Polyester mesh*
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Inkjet Printer with Sublimation Inks, Cutter, Heat Press, SubFlock Material, Sublimation Paper

Printable side

The printable side (white textured side) is on the inside of the roll.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

*Some polyester garments may experience dye migration, prior testing should be conducted

Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 100F

Storage

MultiPrint SubFlock has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

