

**SUBTWILL**

**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

**SUBLIMATION**

**Step 1**

Print on Sublimation paper mirror imaged

**Step 2**

Place SubPrint on heat press with imaging side face up. Place imaged Sub Paper on top of SubPrint with the image face down.

**Step 3**

Press at 375F (190C) for 40-50 sec. with light to medium pressure. Peel immediately after heat press.

**HEAT APPLICATION**

**Step 6**

Once image is sublimated onto SubPrint, cut and weed background on SubPrint.

**Step 7**

Remove backing material and place on shirt with image face up. Place silicon sheet on top of image.

**Step 8**

Heat apply the material onto the shirt. Press at 310-330F for 15 seconds. Use medium pressure

**Step 9**

Peel silicon sheet cold.

**APPLICATION**

	<b>Sublimation Transfer</b>	<b>Heat Apply to Garment</b>
Printing Inks	Sublimation Ink	N/A
Image	Mirror	Right Reading
Press Time:	40-50 sec.	15 sec.
Temperature:	375F (190C)	310-330F (155-165C)
Pressure:	Light to Medium	Medium
Suggested Blade:	N/A	45 degree
Suggested Force:	N/A	40-75g
Peel:	Hot	Cool
Wash Temp.:	N/A	Up to 195F (90C)

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

**NOTES**

**Recommended Fabrics**

- 100% cotton
- 100% polyester\*
- Poly/cotton blends
- Polyester knits\*
- Polyester mesh\*
- Poly/foam & cotton caps
- Satin

**Accessories Required**

Computer, Inkjet Printer with Sublimation Inks, Cutter, Heat Press, SubPrint Material, Sublimation Paper

**Printable side**

The printable side (white matte coated side) is on the outside of the roll.

**Cutting Notes**

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

**Care Instructions**

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 195F

**Storage**

MultiPrint SubTwill has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.



\*Some polyester garments may experience dye migration, prior testing should be conducted