

**PREMIUM**

**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

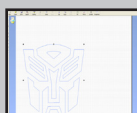
**Step 1**

Feed material into cutter so that the matte side is face up.



**Step 2**

Design and cut your graphic in reverse (mirror image).



**Step 3**

Weed away excess material using tweezers or weeding tool.



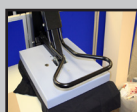
**Step 4**

Preheat your fabric and position weeded image on shirt with Glossy side face up.



**Step 5**

Heat apply the material onto the shirt. Press at 310-330F at 10 seconds. Use medium pressure. Do not use teflon sheets when pressing



**Step 6**

Peel Mylar backing warm.



**APPLICATION**

	<b>Color</b>	<b>Glitter/Metallic</b>	<b>Neon/Lt. Blue</b>
Press Time:	10 sec.	10 sec.	10 sec.
Temperature:	310-330F (155-165C)	310-330F (155-165C)	310-330F (155-165C)
Pressure:	Medium	Medium	Medium
Suggested Blade:	45 degree	45 degrees	45 degrees
Suggested Force:	100gf	100gf	100gf
Peel:	Warm	Warm	Cool
Wash Temp.:	Up to 140F (60C )	Up to 140F (60C )	Up to 140F (60C )

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

**NOTES**

**Recommended Fabrics**

- 100% cotton
- 100% polyester\*
- Poly/cotton blends
- Polyester knits\*
- Polyester mesh\*
- Poly/foam & cotton caps
- Satin

**Accessories Required**

Computer, Cutter, Heat Press, Heat Transfer Vinyl

**Cutting Notes**

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

**Care Instructions**

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140F

\*Some polyester garments may experience dye migration, prior testing should be conducted

**Storage**

MultiCut Premium has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

**Multi Color Layering**

When producing multi-colored designs, follow above instructions for each color (up to three colors). Repress shirt for 5 seconds with silicon sheet once layering is complete. Metallics 4PR20-4PR30, Neons 4PR40-4PR43, and Light Blue 4PR03 cannot be layered.

