

NYLON

APPLICATION INSTRUCTIONS

STEP BY STEP

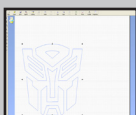
Step 1

Feed material into cutter so that the matte side is face up.



Step 2

Design and cut your graphic in reverse (mirror image).



Step 3

Weed away excess material using tweezers or weeding tool.



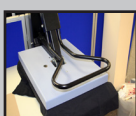
Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5

Heat apply the material onto the shirt. Press at 300-305F at 3-15 seconds. Use medium pressure. Do not use teflon sheets when pressing



Step 6

Peel Mylar backing warm.



Step 7: Repeat steps 5-6 after cool down

APPLICATION

Nylon

	Step 1	Step 2
	First Press	Repress After Cool Down
Press Time:	3-4 sec.	10-15 sec.
Temperature:	300-305F (145-150C)	300-305F (145-150C)
Pressure:	Light to Medium	Light to Medium
Suggested Blade:	45 degree	N/A
Suggested Force:	120gf	N/A
Peel:	Warm	Warm
Wash Temp.:	N/A	Up to 105F (40C)

Do not use teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

Nylon Jackets & Flags
Textured Silicon Coated Materials
Shiny Polyester*
Moisture-Wicking Materials

Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 0.5" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 105F

*Some polyester garments may experience dye migration, prior testing should be conducted

2-Step Heat Application

In order for Nylon to stick to the shirt fabric perfectly, it is necessary to repress the shirt a second time according to the instructions above.

When applying to shiny polyester and moisture-wicking clothing, use MultiCut Ultra instructions.

Multi Color Layering

Most MultiCut Nylon Colors can be layered on top of each other with the exception of Light Blue, Metallic Silver, and Metallic Gold.

Storage

MultiCut Nylon has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles.