

NEW FLOCK

APPLICATION INSTRUCTIONS

STEP BY STEP

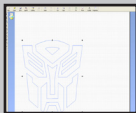
Step 1

Feed material into cutter so that the matte side is face up.



Step 2

Design and cut your graphic in reverse (mirror image).



Step 3

Weed away excess material using tweezers or weeding tool.



Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5

Heat apply the material onto the shirt. Press at 310-330F at 15 seconds. Use medium pressure. Do not use teflon sheets when pressing



Step 6

Peel Mylar backing warm.



APPLICATION

| | |
|------------------|---------------------|
| Press Time: | 15 sec. |
| Temperature: | 310-330F (155-165C) |
| Pressure: | Medium |
| Suggested Blade: | 60 degree |
| Suggested Force: | 80gf |
| Peel: | Warm |
| Wash Temp.: | Up to 145F (60C) |

Do not use teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
Poly/cotton blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 0.5" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 145F

Storage

MultiCut-New Flock has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles.

Textured Feel

New Flock has a unique textured feel. Images printed are bright and vibrant because of the high fibre density in Flock materials. Due to the unique texture of Flock, it cannot be layered.

