

**SPORT™**

**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

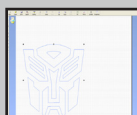
**Step 1**

Feed material into cutter so that the matte side is face up.



**Step 2**

Design and cut your graphic in reverse (mirror image).



**Step 3**

Weed away excess material using tweezers or weeding tool.



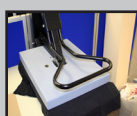
**Step 4**

Preheat your fabric and position weeded image on shirt with Glossy side face up.



**Step 5**

Heat apply the material onto the shirt. Press at 265F at 10 seconds. Use medium pressure. Do not use teflon sheets when pressing



**Step 6**

Peel Mylar backing warm.



**APPLICATION**

	<b>Colors</b>	<b>Neons &amp; Magenta</b>
Press Time:	10 sec.	10 sec.
Temperature:	265 (130C)	320F (160C)
Pressure:	Medium	Medium
Suggested Blade:	45 degree	45 degree
Suggested Force:	120-180gf	120-180gf
Peel:	Warm	Warm
Wash Temp.:	Up to 105F (40C )	Up to 105F (40C )

Do not use teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

**NOTES**

**Recommended Fabrics**

- 100% cotton
- 100% polyester\*
- Poly/cotton blends\*
- Polyester knits\*
- Polyester mesh\*
- Poly/foam & cotton caps \*
- Satin

**Accessories Required**

Computer, Cutter, Heat Press, Heat Transfer Vinyl

**Cutting Notes**

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos. Vinyl cannot be laser cut.

**Care Instructions**

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 105F

**Storage**

MultiCut Sport™ has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

**Non-Adhesive Backing**

Sport™ has a non-adhesive backing. The non-adhesive backing guarantees perfect cutting and super fast weeding. Even the smallest details can be weeded without any problems.



\*Some polyester garments may experience dye migration, prior testing should be conducted